

UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D.C. 20555-0001

August 20, 2014

MEMORANDUM TO: Marc L. Dapas, Regional Administrator

Region IV

FROM: Roy P. Zimmerman /RA/

> Acting Deputy Executive Director for Materials, Waste, Research, State, Tribal, and Compliance Programs Office of the Executive Director for Operations

SUBJECT: FINAL REPORT OF THE INTEGRATED MATERIALS

> PERFORMANCE EVALUATION PROGRAM REVIEW OF THE REGION IV RADIOACTIVE MATERIALS PROGRAM

On July 28, 2014, the Management Review Board (MRB) met to consider the proposed final Integrated Materials Performance Evaluation Program (IMPEP) report of the U.S. Nuclear Regulatory Commission's (NRC) Region IV Radioactive Materials Program. The MRB found the program adequate to protect public health and safety.

The enclosed final report concluded that Region IV (RIV) was satisfactory for all six performance indicators reviewed. The review team made no recommendations in regard to program performance by the Region.

The MRB discussed at length RIV's missed metrics on reciprocity inspections and credits the Region for the self-assessment in this area. The MRB acknowledges the reciprocity criteria should be assessed with consideration to making it more risk informed in the next revision of "IMC 1220." Processing of NRC Form 241 and Inspection of Agreement State Licensees operating under 10 CFR 150.20." Region IV noted the challenges in meeting the current reciprocity criteria planning and indicated its intent to focus additional attention in this area.

Based on the results of the current IMPEP review, the next full review of the NRC Region IV program will take place in approximately 5 years, with a periodic meeting tentatively scheduled mid-cycle. The program received a 1 year extension based on two consecutive IMPEPs resulting in satisfactory ratings for all indicators reviewed.

CONTACT: Lisa Dimmick, FSME/MSSA

(301) 415-0694

M. Dapas 2

I appreciate the courtesy and cooperation extended to the IMPEP team during the review and I applaud your staff's efforts during the IMPEP review period.

Enclosure: Region IV Final IMPEP Report

cc: Dwight Shearer, PA
Organization of Agreement States
Liaison to the MRB

Mark Shaffer, Director Division of Nuclear Materials Safety, RIV



INTEGRATED MATERIALS PERFORMANCE EVALUATION PROGRAM REVIEW OF THE NRC REGION IV RADIOACTIVE MATERIALS PROGRAM

April 28-May 2, 2014

FINAL REPORT

EXECUTIVE SUMMARY

This report presents the results of the Integrated Materials Performance Evaluation Program (IMPEP) review of the U.S. Nuclear Regulatory Commission (NRC) Region IV materials program. The review was conducted during the period of April 28 – May 2, 2014, by a review team composed of technical staff members from the NRC and the State of Arkansas.

Based on the results of this review, Region IV's performance was found satisfactory for all six indicators reviewed. The findings for the indicators remain unchanged from the previous two IMPEP reviews. The review team did not make any recommendations.

Accordingly, the review team recommended, and the Management Review Board (MRB) agreed, that the NRC Region IV materials program is adequate to protect public health and safety. The review team recommended, and the MRB agreed, that the next IMPEP review take place in approximately 5 years.

1.0 INTRODUCTION

This report presents the results of the review of the U.S. Nuclear Regulatory Commission (NRC) Region IV radioactive materials program. The review was conducted during the period of April 28 – May 2, 2014, by a review team composed of technical staff members from the NRC and the State of Arkansas. Team members are identified in Appendix A. The review was conducted in accordance with the "Implementation of the Integrated Materials Performance Evaluation Program and Rescission of Final General Statement of Policy," published in the *Federal Register* on October 16, 1997, and NRC Management Directive 5.6, "Integrated Materials Performance Evaluation Program (IMPEP)," dated February 26, 2004. Preliminary results of the review, which covered the period of April 4, 2009–May 2, 2014, were discussed with the NRC Region IV managers on the last day of the review.

A draft of this report was provided to Region IV for factual comment on June 11, 2014. Region IV responded to the findings and conclusions of the review by memorandum dated July 2, 2014. A copy of the region's response is included as an Attachment to this report. A Management Review Board (MRB) met on July 28, 2014, to consider the proposed final report. The MRB found the NRC Region IV materials program adequate to protect public health and safety.

The Region IV radioactive materials program is administered by the Director of the Division of Nuclear Materials Safety (the Division) who reports directly to the Regional Administrator. Organization charts for Region IV and the Division are included as Appendix B. At the time of the review, the Division regulated 564 specific licenses authorizing possession and use of radioactive materials, and 15 uranium recovery licensees.

In preparation for the review, a questionnaire addressing the common and applicable non-common performance indicators was sent to the Region on December 18, 2013. The Region provided its response to the questionnaire on April 9, 2014. A copy of the questionnaire response can be found in NRC's Agencywide Documents Access and Management System (ADAMS) using the Accession Number ML14107A418.

The review team's general approach for conduct of this review consisted of (1) examination of the Region's response to the questionnaire, (2) analysis of quantitative information from the licensing, inspection, and allegation databases, as well as ADAMS, (3) technical review of selected regulatory actions, (4) field accompaniments of four inspectors, and (5) interviews with staff and managers. The review team evaluated the information gathered against the established criteria for each common and the applicable non-common performance indicator and made a preliminary assessment of Region IV's performance.

Section 2.0 of this report covers actions in response to recommendations made during the previous review(s). Results of the current review of the common performance indicators are presented in Section 3.0. Section 4.0 details the results of the review of the applicable non-common performance indicators, and Section 5.0 summarizes the review team's findings.

2.0 STATUS OF ITEMS IDENTIFIED IN PREVIOUS REVIEWS

There were no performance recommendations for Region IV's action made during the previous review. The 2009 review team did recommend that the Office of Federal and State Materials and Environmental Management Programs (FSME) develop and provide clarification to the NRC Regions on the requirements for marking of inspection and licensing correspondence. FSME issued a Radiation Control Program Director (RCPD) letter RCPD-11-005 (ML110330345) "Additional Guidance and Clarification Regarding the Review of the Control of Sensitive Information During Integrated Materials Performance Evaluation Program Reviews." This recommendation is closed.

3.0 COMMON PERFORMANCE INDICATORS

Five common performance indicators are used to review the NRC regional and Agreement State radioactive materials programs. These indicators are (1) Technical Staffing and Training, (2) Status of Materials Inspection Program, (3) Technical Quality of Inspections, (4) Technical Quality of Licensing Actions, and (5) Technical Quality of Incident and Allegation Activities.

3.1 Technical Staffing and Training

Considerations central to the evaluation of this indicator include the Division's staffing level and staff turnover, as well as the technical qualifications and training histories of the staff. To evaluate these issues, the review team examined the Division's questionnaire response relative to this indicator, interviewed managers and staff, reviewed job descriptions and training records, and considered workload backlogs.

The Division is managed by the Director who is supported by a deputy. The Division is composed of three branches: the Nuclear Materials Safety Branch (NMSB) A, NMSB B, and the Repository and Spent Fuel Safety Branch (RSFSB). Each is headed by a Branch Chief. The NMSB A performs routine and reactive inspections of materials licensees, and processes enforcement casework associated with these inspections. The NMSB A is responsible to track Region IV materials event reports. The NMSB B performs materials licensing; evaluates financial assurance submittals; processes reciprocity requests from Agreement State licensees; and maintains the materials docket file room. The RSFSB conducts inspections of independent spent fuel storage installations and of sites and facilities under decommissioning. The RSFSB also conducts routine and reactive uranium recovery inspections. There has been no change in the Division's structure since 2011 when the uranium recovery activities were moved from NMSB B to RSFSB.

At the time of the review, there were 14 technical staff members involved in the radioactive materials program, totaling approximately 14 full-time equivalents (FTE). There were no positions vacant at the time of this review and the Division is fully staffed. During the 5 year review period, there was some turnover due to retirements and transfers. Vacated positions were filled promptly. There were six technical staff hired into the Division over the review period backfilling vacated positions. The review team determined that staffing levels are adequate for the Region IV's materials program.

The Division has implemented Inspection Manual Chapter (IMC) 1248, "Formal Qualification Program for Federal and State Material and Environmental Management Program." Staff members are assigned increasingly complex duties as they progress through the qualification process. To promote knowledge management and succession planning, the Division takes advantage of mentoring opportunities for less experienced staff. The Division cross-trains licensing staff for materials inspections on a voluntary basis. This affords Division managers the flexibility to allocate resources where needed to adjust workloads between licensing and inspection. Division managers were fully cognizant of the qualification status and training plans for their staff. At the time of the review all materials license reviewers were fully qualified and all but two inspectors were fully qualified. The review team concluded that the Division's training program is adequate to carry out its regulatory duties and noted that management supports the Division training program. The staffing and training status for the uranium recovery inspectors is discussed in Section 4.1.1.

Based on the IMPEP evaluation criteria, the review team recommended, and the MRB agreed, that Region IV's performance with respect to the indicator, Technical Staffing and Training, be found satisfactory.

3.2 Status of Materials Inspection Program

The review team focused on five factors while reviewing this indicator: inspection frequency, overdue inspections, initial inspections of new licenses, timely dispatch of inspection findings to licensees, and performance of reciprocity inspections. The review team's evaluation was based on the Division's questionnaire response relative to this indicator, data gathered from the Division's database, examination of completed inspection casework, and interviews with management and staff.

The review team verified that the Division adheres to the inspection priorities prescribed in IMC 2800, "Materials Inspection Program." The Division conducted 416 Priority 1, 2, and 3 inspections during the review period, based on the inspection frequencies established in IMC 2800. Three of these inspections were conducted overdue by more than 25 percent of the inspection frequency prescribed in IMC 2800. In addition, the Division performed 139 initial inspections during the review period, none of which were conducted overdue. Overall, the review team calculated that the Division performed less than one percent of high priority and initial inspections overdue during the review period.

The review team evaluated the Division's timeliness in providing inspection findings to licensees. A sampling of 22 inspection reports and review of computer printouts used to track this metric indicated that none of the inspection findings were communicated to the licensees beyond 30 days after the inspection.

During the review period, the Division granted reciprocity permits; 235 of which were candidate licensees for inspection based upon the criteria in IMC 1220. The review team determined that the Division did not meet the NRC's criteria of inspecting 20 percent of candidate licensees operating under reciprocity in each of the five years covered by the review period (2009–18 percent, 2010–11 percent, 2011–6 percent, 2012–13 percent, 2013–5 percent). The Division

recognized it did not meet the reciprocity goal for the review period and conducted a self-assessment in this area. The Division determined the goal was not achieved, in part, due to the 2010 Deepwater Horizon Gulf of Mexico oil spill that prohibited helicopter transportation in the Gulf of Mexico and impacted the Division in performing offshore reciprocity inspections. In addition, the Division is challenged by Region IV's geography and substantial travel time needed to reach an inspection location coupled with the short notice typically associated with reciprocity activities. The Division committed to implement a process to provide greater Branch Chief oversight and better coordination of reciprocity inspections with routine inspections or with inspection trips focused on reciprocity. The MRB noted Region IV plans to revise its process and directed that reciprocity be an area of focus at the next periodic meeting for Region IV.

Based on the IMPEP evaluation criteria, the review team recommended, and the MRB agreed, that Region IV's performance with respect to the indicator, Status of Materials Inspection Program, be found satisfactory.

3.3 <u>Technical Quality of Inspections</u>

The review team evaluated the inspection reports, enforcement documentation, inspection field notes, and interviewed inspectors for 22 radioactive materials inspections conducted during the review period. The casework reviewed included inspections conducted by 11 Division inspectors and covered inspections of various license types: broad scope, medical diagnostic and therapy (including gamma knife and high dose-rate remote afterloader), portable gauges, industrial radiography, nuclear pharmacy, well logging, and Increased Security Controls for Large Quantities of Radioactive Materials (Increased Controls). Appendix C lists the inspection casework files reviewed, with case-specific comments, as well as the results of the inspector accompaniments.

Based on the evaluation of casework, the review team noted that inspections covered all aspects of the licensee's radiation safety programs. The review team found that inspection reports were thorough, complete, consistent, and of high quality, with sufficient documentation to ensure that a licensee's performance with respect to health and safety was acceptable. The documentation supported violations, recommendations made to licensees, unresolved safety issues, the effectiveness of corrective actions taken to resolve previous violations and discussions held with licensees during exit interviews.

The inspection procedures utilized by the Division are consistent with the inspection guidance outlined in IMC 2800. An inspection report is completed by the inspector which is then reviewed and signed by the Branch Chief or senior inspector. Supervisory accompaniments were conducted annually for all inspectors.

The review team determined that the inspection findings were appropriate, and prompt regulatory actions were taken, as necessary. Inspection findings were clearly stated and documented in the reports and sent to the licensees with the appropriate letter detailing the results of the inspection. The Division issues to the licensee, either a letter indicating a clear inspection or a Notice of Violation (NOV), in letter format, which details the results of the inspection. When the Division issues an NOV, the licensee is required to provide a written response, based on the violations cited, within 30 days. All findings are reviewed by the Branch Chief or designee.

The review team noted that the Division has an adequate supply of survey instruments to support its inspection program. Appropriate, calibrated survey instrumentation, such as Geiger-Mueller (GM) meters, scintillation detectors, ion chambers, micro-R meters, and neutron detectors, was observed to be available. The Division also has a portable multi-channel analyzer. Instruments are calibrated at least annually, or as needed, by an approved vendor with National Institute of Standards and Technology traceable sources. The Division uses a database to track each instrument, its current location, and next calibration date.

Accompaniments of four Division inspectors were conducted by an IMPEP team member during the weeks of February 24 and April 14, 2014. The inspectors were accompanied during health and safety inspections of manufacturing and distribution, industrial radiography, and medical therapy including radiopharmaceutical and high dose rate remote afterloader therapies. The accompaniments are identified in Appendix C. During the accompaniments, the inspectors demonstrated appropriate inspection techniques, knowledge of the regulations, and conducted performance-based inspections. The inspectors were trained, well-prepared for the inspection, and thorough in their audits of the licensees' radiation safety programs. The inspectors conducted interviews with appropriate personnel, observed licensed operations, conducted confirmatory measurements, and utilized good health physics practices. The inspections were adequate to assess radiological health and safety and security at the licensed facilities.

Based on the IMPEP evaluation criteria, the review team recommended, and the MRB agreed, that Regions IV's performance with respect to the indicator, Technical Quality of Inspections, be found satisfactory.

3.4 Technical Quality of Licensing Actions

The review team examined completed licensing casework and interviewed license reviewers on 20 specific licensing actions. Licensing actions were reviewed for completeness, consistency, proper radioisotopes and quantities, qualifications of authorized users, adequacy of facilities and equipment, adherence to good health physics practices, financial assurance, operating and emergency procedures, appropriateness of license conditions, and overall technical quality. The casework was also reviewed for use of appropriate deficiency letters and cover letters, reference to appropriate regulations, supporting documentation, consideration of enforcement history, pre-licensing visits, peer/supervisory review, proper signatures, and marking/control of documents that contain sensitive information.

The licensing casework was selected to provide a representative sample of licensing actions completed during the review period. Licensing actions selected for evaluation included 2 new licenses, 4 renewals, 2 decommissioning/termination actions, 11 amendments, and 1 financial assurance review. Casework reviewed included a cross-section of license types, including: broad scope, medical diagnostic and therapy (including gamma stereotactic radiosurgery, high dose-rate remote afterloader, and emerging technologies), service activities, manufacturing and distribution, veterinary, industrial radiography, research and development, nuclear pharmacy, portable gauge, fixed gauge, and pool irradiators. The casework sample represented work from five current license reviewers. A listing of the licensing casework evaluated, with case-specific comments, is provided in Appendix D.

The review team confirmed that all license reviewers had signature authority for licensing actions reviewed, or licensing actions were reviewed by a second reviewer while reviewers are under training.

Based on the licensing casework files examined, the review team found that license tie-down conditions were stated clearly and were supported by information contained in the file. Deficiency letters clearly stated regulatory positions and often identified substantive deficiencies in the licensees' documents. The review team also identified that license reviewers are equipped with the NRC's licensing guides, policies, checklists, and standard license conditions specific to the type of licensing actions to ensure consistency in licenses.

Licensing actions were found to be thorough, complete, consistent, and of high quality with health, safety, and security issues properly addressed; however, the review team found that in some of the casework reviewed for major complex licensing actions, the license reviewers did not address all of the items as described in the NUREG-1556 "Consolidated Guidance About Materials Licenses" series. For example, broad scope applications sometimes did not include acceptance criteria used by the Radiation Safety Committee (RSC) for approval of new uses, users, or facilities or describe approval criteria for non-research activities (e.g., manufacturing and distribution); and gamma stereotactic radiosurgery licensees were not always required to submit detailed spot-check procedures that would assist inspectors during the conduct of inspections. In another example, confirmatory shielding calculations were not performed to verify exposure limits. A listing of file specific comments was provided to the Division for its reference. The team concluded that these identified items did not impact the protection of public health and safety.

For one complex license renewal of a broad scope, the license was issued authorizing service of any sealed source and device (except Part 36 irradiators), leak testing, emergency response. distribution and redistribution, instrument calibration, packaging for disposal, research and development with only the program codes for service providers and waste disposal. The IMPEP team noted that the reviewer utilized NUREG-1556, Vol. 18 for the review. While this appears appropriate for the service activities licensed, the other licensed activities should also have been reviewed under the applicable NUREG-1556 Series (e.g., Vol. 5 for irradiators, Vol. 7 for research and development, Vol. 11 for broad scope activities, Vols. 12 and 16 for distribution, and Vol. 17 for Special Nuclear Material). During the review of the renewal, the Division noted that there was not a broad scope program code available that reflected all of the licensee's operations. The IMPEP team determined that with fee codes assigned to the license, the license did not properly capture broad scope activities, service activities, research and development, and the manufacture/distribution of sealed sources or devices to both specific and general licensees. The Division committed to taking measures to address the issues identified by the team for this particular license. Subsequent to the onsite review, Region IV conducted an extent of condition review of the licensing actions and verified that NUREG 1556 Vol. 11 and 18 were applied by the license reviewer and that broadscope activities were properly assessed and authorized by the license. The team concluded that the identified items on this license did not impact the protection of public health and safety.

The review team found that financial assurance requirement, pre-licensing guidance implementation, marking of documents, and licensing practices regarding the Increased Controls and Fingerprinting requirements were addressed; however, one license was issued prior to the

pre-licensing visit being documented and the full documentation of security requirements (Part 37) could not be located. However, interviews of the license reviewer confirmed that during the day of source installation, the license reviewer and branch chief were on-site and confirmed the required information.

Based on the IMPEP evaluation criteria, the review team recommended, and the MRB agreed, that Region IV's performance with respect to the indicator, Technical Quality of Licensing Actions, be found satisfactory.

3.5 Technical Quality of Incident and Allegation Activities

In evaluating the effectiveness of the Division's actions in responding to incidents and allegations, the review team examined the Division's response to the questionnaire relative to this indicator, evaluated selected incidents reported for Region IV in the Nuclear Material Events Database (NMED) against those contained in the Division's files, and evaluated the casework for 12 radioactive materials incidents. A list of the incident casework examined may be found in Appendix E. The review team also evaluated the Division's response to 11 allegations involving radioactive materials.

The incidents selected for review included the following categories: equipment failure, potential and actual overexposure, medical event, lost/stolen/abandoned radioactive materials, damaged equipment, and leaking source. The review team determined that the Division's response to incidents were complete and comprehensive. Initial responses were prompt and well-coordinated, and the level of effort was commensurate with the health and safety significance of the reported incident. The Division dispatched inspectors for on-site investigations in five of the cases reviewed and took suitable enforcement and follow-up actions. The Division provided information to NMED to close reported events in a prompt manner.

The review team examined the Program's implementation of its incident and allegation processes, including written procedures for handling allegations and incident response, file documentation, and the use of NMED. When notification of an incident or an allegation is received, the Division determines the appropriate level of initial response.

In evaluating the effectiveness of the Division's response to allegations, the review team evaluated the completed casework for 11 allegations. The review team concluded that the Program took prompt and appropriate actions in response to concerns raised. The review team noted that the Division documented the investigations of concerns and retained all necessary documentation to appropriately close the allegations. The Division notified the concerned individual(s) of the conclusion of its investigation(s). The review team determined that the Division adequately protected the identity of concerned individuals.

Based on the IMPEP evaluation criteria, the review team recommended, and the MRB agreed, that Region IV's performance with respect to the indicator, Technical Quality of Incident and Allegation Activities, be found satisfactory.

4.0 NON-COMMON PERFORMANCE INDICATORS

IMPEP identifies one non-common performance indicator to be used in reviewing Regional radioactive materials programs, the Uranium Recovery Program.

4.1 Uranium Recovery Program

This non-common indicator includes five subelements of the uranium recovery regulatory program: (1) Technical Staffing and Training, (2) Status of the Uranium Recovery Inspection Program, (3) Technical Quality of the Uranium Recovery Inspection Program, (4) Technical Quality of Licensing, and (5) Technical Quality of Incidents and Allegation Activities. Region IV does not conduct uranium recovery licensing, this is performed by staff in the Division of Waste Management and Environmental Protection, FSME; therefore, subelement 4 was not addressed in this review.

At the time of this IMPEP review, the Region IV uranium recovery program consists of five operating in situ leach facilities (Power Resources Smith Ranch, Crow Butte, Uranium One, Lost Creek, and Uranerz); four additional in situ licensed sites that are not currently operational; one conventional mill in standby status; and ten conventional mill sites in various phases of decommissioning.

4.1.1 <u>Technical Staffing and Training</u>

In reviewing this subelement, the review team considered staffing level, technical qualifications of the staff, staff training, and staff turnover. The duties and responsibilities for the Region IV uranium recovery program are assigned to the staff within the RSFSB in the Division. Presently there are two inspectors who perform the uranium recovery inspections. The review team determined that the Division's staffing level for uranium recovery inspections during the review period was adequate, but needs to be enhanced based on workload challenges at the time of the review and the new licenses recently issued by FSME. The review team discussed the need for additional staff trained to conduct uranium recovery inspections with Region IV management after reviewing the increase in the uranium recovery budgeted resources for fiscal year 2015 and beyond. The review team determined that the current staff qualifications and training were adequate. The Region IV uranium recovery inspectors have reactor health physics or radioactive materials safety backgrounds. Region IV inspectors routinely coordinated inspections with technical staff from FSME for the necessary expertise to review other areas such as geotechnical engineering, hydrology, and geosciences. The team found that during the review period there was little ongoing activity that warranted joint inspections between Region IV and FSME staff; however, Region IV staff maintained communication with FSME technical and licensing uranium recovery staff for effective inspections at the decommissioning sites.

4.1.2 Status of Uranium Recovery Inspection Program

The review team focused on several factors in evaluating the Division's performance for this subelement, including inspection frequency, overdue inspections, timely issuance of inspection findings to licensees, and inspection follow-up. The review team's evaluation is based on a review of the Division's response to the questionnaire relative to this indicator, the uranium

recovery inspection schedule, selected inspection casework files, and interviews with inspection staff and managers.

During the review period, the Division conducted 46 inspections, 3 pre-operational inspections, and 14 site visits of Department of Energy generally licensed sites. Most of the sites are non-operating conventional mills that are in various stages of decommissioning and reclamation.

The inspection frequency for each site is established through a Master Inspection Plan developed by the Division in conjunction with FSME. The inspection schedule is based on guidance in NRC IMC 2641, "In-Situ Leach Facilities Inspection Program," and IMC 2801, "Uranium Mill and 11e.(2) Byproduct Material Disposal Site and Facility Inspection Program." The review team concluded that there were no overdue inspections in the Uranium Recovery Program. The review team evaluated the timeliness of the issuance of inspection findings during the inspection file review. The review team determined that four inspection reports were issued greater than 30 days after completion of the inspection and final closeout with licensee managers and operations staff. In addition, there were three inspection reports that have not been issued that were greater than 30 day from the inspection exit. The review team determined that the increase in inspection workload for the Region IV uranium recovery program recently has caused delays in the completion of the inspection reports.

4.1.3 Technical Quality of Inspections

In reviewing this subelement, the review team examined inspection reports and other documentation for 14 inspections conducted by the Division during the review period. The cases selected for review covered various licensees representing a range of uranium recovery inspection activities for different stages of facility operation. The review team interviewed inspectors and managers to assess the adequacy of their preparation for the inspections, the depth and content of the actual inspections, and the appropriateness of inspection findings. The uranium recovery files evaluated by the review team are listed in Appendix C.

Generally, one Region IV uranium recovery inspector will conduct an inspection with occasional assistance from other inspectors, supervisors, or FSME technical staff. The inspectors coordinate, plan, and prepare for inspections by reviewing relevant manual chapters, inspection procedures, previous inspection reports, licenses, incident reports, notices of violations, and other background information. Division inspectors will often consult with the uranium recovery licensing staff in FSME before inspections.

The review determined that, during a typical inspection, inspectors observe licensee operations; interview workers, managers, and contractors; review facility records; examine site operating plans and procedures; and make independent measurements during inspections. Although the Division's uranium recovery inspectors primarily focus on health physics and radiation safety issues, they also routinely inspect for environmental monitoring, management, and organizational issues. The inspectors typically observe a broad spectrum of licensee operations and include input from other technical staff assisting in the inspection, as appropriate. The team concluded that the inspections were adequate to assess radiological health and safety, and adherence to the NRC requirements at licensed facilities.

The review team found that the Division's uranium recovery inspection reports were well written, provided appropriate depth, and were promptly reviewed by supervisors. They addressed compliance conditions for the licensees, and demonstrated that the inspectors pursued root causes where problems or violations were identified. The inspection findings lead to appropriate and prompt regulatory action. Licensees are given 30 days to reply to the Notice of Violation. After the response, an acknowledgement letter is sent to the licensee indicating if the review of the proposed corrective actions is satisfactory or not.

The review team determined that during the review period, uranium recovery inspectors had been accompanied by their supervisors at least once a year. The review team found that the supervisors routinely meet with the uranium recovery inspectors after their inspections to review inspection findings and to plan follow-up strategy.

4.1.4 <u>Technical Quality of Licensing Actions</u>

Since the Division does not perform uranium recovery licensing actions, this subelement was not evaluated during the review.

4.1.5 Technical Quality of Incident and Allegation Activities

For this subelement, the review team examined the files and other information on the uranium recovery incidents provided by the Division in its response to the questionnaire, response timeliness and inspection reports, and interviewed the inspection staff involved with incident and allegation activities.

The Division received no notifications of uranium recovery incidents during the review period. However, there were two incidents that were identified during inspections concerning not properly restricting access to and proper posting of areas that exceeded 2 mrem in any one hour. The incidents were captured in NMED. The licensees took prompt corrective action in both cases. Division staff followed up to ensure actions was properly completed.

Region IV had four allegations during the review period. One allegation was closed out with an appropriate evaluation and response to the concerned individual in accordance with NRC allegation procedures. The other three allegations are being addressed by the Office of Investigations and remained open at the time of the review.

Based on the IMPEP evaluation criteria, the review team recommended, and the MRB agreed, that Regions IV's performance with respect to the indicator, Uranium Recovery Program, be found satisfactory.

5.0 SUMMARY

As noted in Sections 3.0 and 4.0 above, the NRC RIV materials program was found satisfactory for all six performance indicators reviewed. The review team did not make any recommendations regarding program performance by the Region and determined that the recommendation from the 2009 IMPEP review made to FSME should be closed.

Accordingly, the review team recommended, and the MRB agreed, that the NRC Region IV program be found adequate to protect public health and safety. Based on the results of the current IMPEP review, the review team recommended, and the MRB agreed, that the next full IMPEP review take place in approximately 5 years.

LIST OF APPENDICES

Appendix A IMPEP Review Team Members

Appendix B Region IV Organization Charts

Appendix C Inspection Casework Reviews

Appendix D License Casework Reviews

Appendix E Incident Casework Reviews

APPENDIX A

IMPEP REVIEW TEAM MEMBERS

Name	Area of Responsibility
Lisa Dimmick, FSME	Technical Staffing and Training Status of Materials Inspection Program Team Leader
Penny Lanzisera, Region I	Technical Quality of Licensing Actions
Geoffrey Warren, Region III	Technical Quality of Incident and Allegation Activities Inspector Accompaniments
Steve Mack, AR	Technical Quality of Inspections

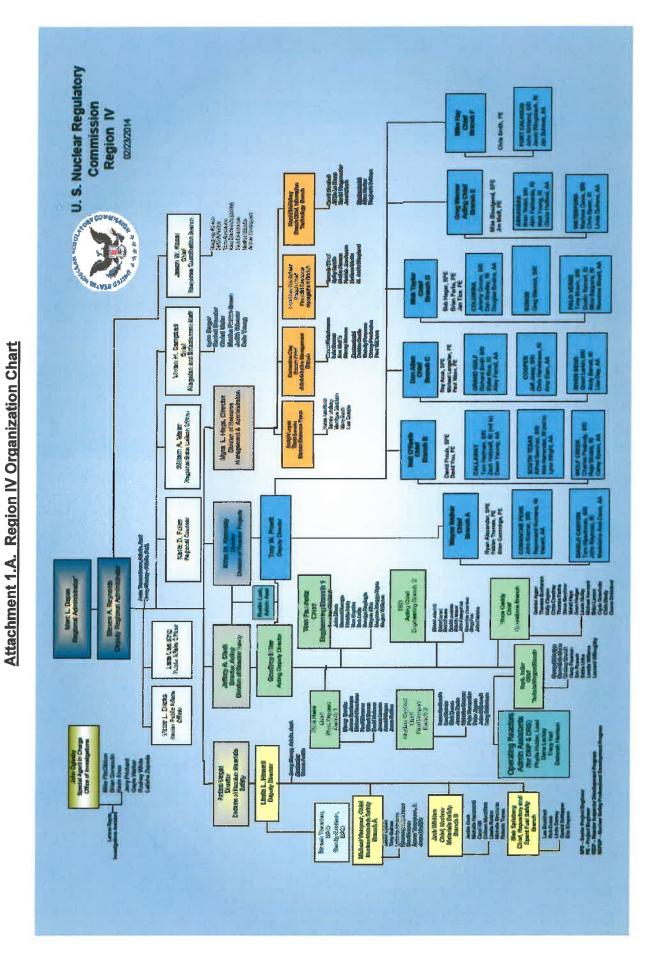
Uranium Recovery Program

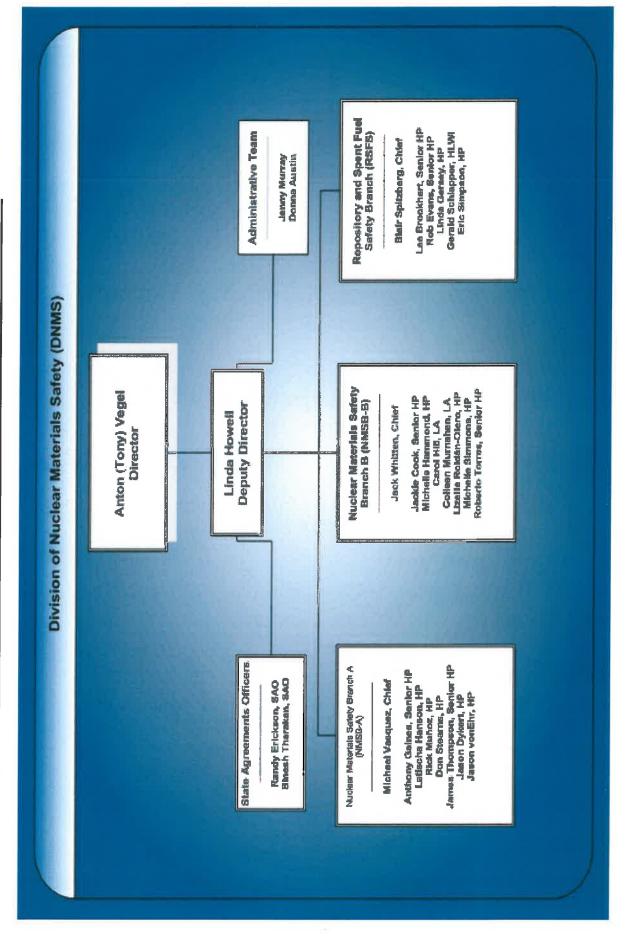
Dennis Sollenberger, FSME

APPENDIX B

NRC REGION IV ORGANIZATION CHARTS

ADAMS ACCESSION NO.: ML14157A220





APPENDIX C

INSPECTION CASEWORK REVIEWS

NOTE: CASEWORK LISTED WITHOUT COMMENT IS INCLUDED FOR COMPLETENESS.

File No.: 1

Licensee: Short / Dolan Investments, Inc. License No.: 02-29359-01

d/b/a Pacific Island Inspection

Inspection Type: Initial, Announced Priority: 1

Inspection Date: 4/28/10 Inspector: RM

File No.: 2

Licensee: Short / Dolan Investments, Inc. License No.: 02-29359-01

d/b/a Pacific Island Inspection

Inspection Type: Reciprocity / Unannounced Priority: 1

Inspection Date: 7/29-8/18/09 Inspector: LD

File No.: 3

Licensee: ARS International, Inc. License No.: 17-29441-01

Inspection Type: Initial, Announced Priority: 2
Inspection Date: 4/22/13 Inspector: LH

File No.: 4

Licensee: Panhandle Geotechnical & Environmental, Inc. License No.: 26-29304-01

Inspection Type: Initial, Announced Priority: 5

Inspection Date: 2/9-4/16/09 Inspector: JR

File No.: 5

Licensee: Panhandle Geotechnical & Environmental, Inc. License No.: 26-29304-01

Inspection Type: Follow-up, Unannounced Priority: 5

Inspection Date: 4/20/10 Inspectors: LH/VC

File No.: 6

Licensee: Anchorage Radiation Oncology Management, Inc. License No.: 50-35068-01

d/b/a Anchorage Radiation Therapy Center

Inspection Type: Initial, Announced Priority: 2

Inspection Date: 12/16-18/13 Inspectors: MS/JW

File No.: 7

Licensee: St. Luke Community Hospital License No.: 25-29421-01

Inspection Type: Initial, Announced Priority: 3

Inspection Date: 11/15/11 Inspector: JT

File No.: 8

Licensee: Uranium One Americas, Inc. License No.: 49-29384-01

Inspection Type: Initial, Announced Priority: 3

Inspection Date: 11/17/10, 11/7/13 Inspector: LH

Licensee: Pacific Radiopharmacy, Ltd. License No.: 53-16991-01

Inspection Type: Routine, Unannounced Priority: 2

Inspection Date: 10/29-11/7/13 Inspector: RM

File No.: 10

Licensee: Century Geophysical Corporation License No.: 35-04017-04

Inspection Type: Routine, Unannounced Priority: 3

Inspection Date: 9/10/13 Inspector: LR

File No.: 11

Licensee: C & J's NDT, Inc. License No.: 33-29238-01

Inspection Type: Routine, Announced Priority: 1

Inspection Date: 2/27-3/29/12 Inspector: MH

File No.: 12

Licensee: Metals Testing Services, Inc. License No.: 25-29406-01

Inspection Type: Routine, Unannounced Priority: 1

Inspection Date: 10/28/13 Inspector: MS

File No.: 13

Licensee: Advanced Isotopes of Idaho License No.: 11-29216-01 MD

Inspection Type: Routine, Unannounced Priority: 2

Inspection Date: 1/24/11 Inspector: LR

File No.: 14

Licensee: Qal-Tek, LLC License No.: 11-27610-01

Inspection Type: Routine, Unannounced Priority: 2

Inspection Date: 4/13/11 Inspector: MH

File No.: 15

Licensee: Qal-Tek, LLC License No.: 11-27610-01

Inspection Type: Routine, Unannounced Priority: 2

Inspection Date: 4/11-8/9/13 Inspector: JT

File No.: 16

Licensee: Memorial Hospital of Laramie County License No.: 49-01380-01

d/b/a Cheyenne Regional Medical Center

Inspection Type: Routine, Unannounced Priority: 2

Inspection Date: 3/1/12 Inspectors: DS/JT

File No.: 17

Licensee: Halliburton Energy Services, Inc. License No.: 42-01068-07

Inspection Type: Routine, Unannounced Priority: 3

Inspection Date: 9/14/12 Inspector: LH

Licensee: Halliburton Energy Services, Inc. License No.: 42-01068-07

Inspection Type: Routine, Unannounced, Field Location Priority: 2

Inspection Date: 5/13/11 Inspector: JR

File No.: 19

Licensee: Southwest X-Ray Corporation License No.: 49-29277-01

Inspection Type: Routine, Announced Priority: 1

Inspection Date: 7/8/13 Inspector: DS

File No.: 20

Licensee: The Navajo Nation, Department of Water Resources License No.: 02-29109-02

Inspection Type: Routine, Announced Priority: 3

Inspection Date: 3/20/12 Inspectors: RT/TG

File No.: 21

Licensee: H&H X-Ray Services, Inc. License No.: 17-19236-01

Inspection Type: Routine, Unannounced Priority: 1

Inspection Date: 4/23/13 Inspector: LH

File No.: 22

Licensee: Southwest X-Ray Corporation License No.: 49-29277-01

Inspection Type: Routine, Unannounced Priority: 1

Inspection Date: 5/16/12 Inspector: TG

File No.: 23

Licensee: Uranerz Energy Corp License No.: SUA-1597

Inspection Type: Initial/Preoperational Inspection Priority: 6 months

Comment: Report was issued 30 days overdue.

File No.: 24

Licensee: Lost Creek ISR, LLC License No.: SUA-1598

Inspection Type: Initial/Preoperational Inspection Priority: 6 months

Comment: Report issued 150 days overdue.

File No.: 25

Licensee: Pathfinder Mines Corp. License No.: SUA-442

Inspection Type: Routine Priority: 2

Inspection Date: 9/25/13 Inspectors: LG, TC

Comment: Report issued 32 days overdue.

Licensee: Exxon Mobil Environmental Services, Co. License No.: SUA-1139

Inspection Type: Routine Priority: 2

Inspection Date: 9/24/13 Inspectors: LG, TC

Comment: Report issued 35 days overdue.

File No.: 27

Licensee: Power Resources, Inc. License No.: SUA-1548

Inspection Type: Routine Priority: 6 months

Inspection Date: 9/9-12/13 Inspectors: LG, DM, ES, BT, AW

Comment: Report issued 72 days overdue.

File No.: 28

Licensee: Kennecott Uranium Company. License No.: SUA-1350

Inspection Type: Routine Priority: 2 Inspection Date: 8/28/13 Inspector: LG

File No.: 29

Licensee: United Nuclear Corp. License No.: SUA-1475

Inspection Type: Routine Priority: 2 Inspection Date: 7/18/13 Inspector: RE

File No.: 30

Licensee: Rio Algom Mining, LLC. License No.: SUA-1473

Inspection Type: Routine Priority: 2

Inspection Date: 7/16-17/13 Inspector: RE

File No.: 31

License No.: SUA-1534 Licensee: Crowe Butte Resources, Inc.

Inspection Type: Routine, Unannounced Priority: 1

Inspection Date: 6/4-6/13 Inspectors: LG, TL, RB

File No.: 32

Licensee: Uranium One License No.: SUA-1341

Inspection Type: Routine Priority: 6 months

Inspection Date: 1/29-31/13 Inspectors: LG, RL, AV

File No.: 33

Licensee: Power Resources, Inc. License No.: SUA-1548

Inspection Type: Routine Priority: 6 months

Inspection Date: 4/1-4/13, 5/29-30/13 Inspectors: LG, ES, VK

Licensee: Uranium One USA, Inc. License No.: SUA-1341

Inspection Type: Special (Follow up to CAL)

Priority: NA

File No.: 35

Licensee: Uranium One USA, Inc.

Inspection Type: Routine
Inspection Date: 4/16-18/12

License No.: SUA-1341
Priority: 6 months
Inspectors: LG, RL, HY

File No.: 36

Licensee: Homestake Mining Company.

License No.: SUA-1471

Inspection Type: Routine Priority: 2

Inspection Date: 8/21-22/12 Inspector: GS

INSPECTOR ACCOMPANIMENTS

The following inspector accompaniments were performed prior to the on-site IMPEP review:

Accompaniment No.: 1

Licensee: Premier Technology, Inc. License No.: 11-27746-01

Inspection Type: Routine/Special/Unannounced Priority: 1

Inspection Date: 2/24/14 Inspector: DS

Accompaniment No.: 2

Licensee: International Isotopes, Inc. License No.: 11-27680-01

Inspection Type: Routine/Unannounced Priority: 2

Inspection Date: 2/25/14 Inspectors: DS/MH

Accompaniment No.: 3

Licensee: Sabia, Inc. License No.: 11-27727-01

Inspection Type: Routine/Unannounced Priority: 5

Inspection Date: 2/26/14 Inspector: MH

Accompaniment No.: 4

Licensee: St. Alphonsus Regional Medical Center License No.: 11-27306-01

Inspection Type: Routine/Unannounced Priority: 2

Inspection Date: 2/27/14 Inspector: LH

Accompaniment No.: 5

Licensee: JanX License No.: 21-16560-01

Inspection Type: Routine/Special/Unannounced Priority: 1

Inspection Date: 4/14-15/14 Inspector: JT

APPENDIX D

LICENSE CASEWORK REVIEWS

NOTE: CASEWORK LISTED WITHOUT COMMENT IS INCLUDED FOR COMPLETENESS.

File No.: 1

Licensee: Billings Clinic License No.: 25-01051-01
Type of Action: Amendment Amendment No.: 91
Date Issued: 10/31/13 License Reviewer: LR

Comment: Several items discussed in NUREG-1556, Vol. 9 and guidance specific to

Perfexion were not addressed in this review.

File No.: 2

Licensee: Billings Clinic License No.: 25-01051-01
Type of Action: Amendment Amendment No.: 93
Date Issued: 2/27/14 License Reviewer: JC

File No.: 3

Licensee: Anchorage Radiation Oncology Management, Inc.

Type of Action: New
Date Issued: 7/3/13

License No.: 50-35068-01
Amendment No.: 0
License Reviewer: MS

Comments:

a) Several items discussed in NUREG-1556, Vol. 9 were not addressed in this review.

b) Pre-licensing checklist was incomplete.

File No.: 4

Licensee: Anchorage Radiation Oncology Management, Inc.

Type of Action: Amendment – Perfexion GSR – medical use

Date Issued: 12/15/13

License No.: 50-35068-01

Amendment No.: 1

License Reviewer: MS

File No.: 5

Licensee: Qal-Tek Associates, LLC.

Type of Action: Renewal – Type A Broadscope Service License & M&D

Date Issued: 5/21/09

License No.: 11-27610-01

Amendment No.: 17

License Reviewer: RT

Comment: Applicable NUREG-1556 guidance documents were not used during the review and in the license preparation.

File No.: 6

Licensee: International Isotopes, Inc.

Type of Action: Financial Assurance - M&D Broad - Type A

Date Issued: 2/26/10

License No.: 11-27680-01

Amendment No.: n/a

License Reviewer: RT

Licensee: International Isotopes, Inc.

Type of Action: Renewal – Manufacturing & Distribution Broad - Type A

Amendment No.: 21

Date Issued: 9/14/10

License Reviewer: RT

File No.: 8

Licensee: SABIA, Inc.

Type of Action: Renewal - Service

Date Issued: 10/9/12

License No.: 11-27727-01

Amendment No.: 15

License Reviewer: RT

File No.: 9

Licensee: Pa'ina Hawaii, LLC

Type of Action: Amendment – Pool Irradiator

Date Issued: 10/15/12

License No.: 53-29296-01

Amendment No.: 3

License Reviewer: RT

File No.: 10

Licensee: Horrocks Engineers, Inc.

Type of Action: New – Portable Gauge

Date Issued: 4/4/14

License No.: 43-35140-01

Amendment No.: 0

License Reviewer: MH

File No.: 11

Licensee: VCA University Animal Hospital

Type of Action: Termination - Veterinary

Date Issued: 4/21/14

License No.: 53-27684-01

Amendment No.: 4

License Reviewer: MS

File No.: 12

Licensee: PP & L Montana, LLC

Type of Action: 3120 – Amendment - Fixed Gauge

Date Issued: 4/9/14

License No.: 25-18011-01

Amendment No.: 20

License Reviewer: LR

File No.: 13

Licensee: Techcorr USA, LLC

Type of Action: 3320 – Amendment - Industrial Radiography

Date Issued: 4/9/14

License No.: 42-29261-01

Amendment No.: 10

License Reviewer: JC

File No.: 14

Licensee: Kalispell Regional Medical Center

Type of Action: 2240 – Amendment - Emerging Technology

Date Issued: 4/14/14

License No.: 25-15463-01

Amendment No.: 41

License Reviewer: LR

File No.: 15

Licensee: Dept. of Health & Human Services

Type of Action: 3620- Amendment - Research & Development

Date Issued: 1/15/14

License No.: 17-14996-01

Amendment No.: 24

License Reviewer: JC

Licensee: St. Peter's Hospital License No.: 25-12453-02 Type of Action: 2120 - Renewal - Medical Institution WD Required Amendment No.: 41

Date Issued: 2/14/14

License Reviewer: JC

File No.: 17

Licensee: St. Vincent Healthcare License No.: 25-07553-01 Type of Action: Amendment – High Dose Rate Remote Afterloader Amendment No.: 87 Date Issued: 3/7/14 License Reviewer: MH

File No.: 18

Licensee: Pharmalogic MT. Inc. License No.: 09-29398-01MD Type of Action: Amendment – Nuclear Pharmacy Amendment No.: 4 Date Issued: 3/7/14 License Reviewer: MH

File No.: 19

Licensee: Cassia Regional Medical Center License No.: 11-27393-01 Type of Action: Amendment – Medical Institution, No WD Amendment No.: 15 Date Issued: 3/11/14 License Reviewer: JC

File No.: 20

Licensee: Nelcon, Inc. License No.: 5-29423-01 Type of Action: Termination – Portable Gauge Amendment No.: 1 Date Issued: 12/3/13 License Reviewer: MH

APPENDIX E

INCIDENT CASEWORK REVIEWS

NOTE: CASEWORK LISTED WITHOUT COMMENT IS INCLUDED FOR COMPLETENESS.

File No.: 1

Licensee: Acuren USA License No.: 50-32443-01

Date of Incident: 10/4/12 NMED No.: 120630

Investigation Date: 10/19/12, 1/18/13

Type of Incident: Equipment Failure

Type of Investigation: Site

File No.: 2

Licensee: Fairbanks Gold Mining Inc. License No.: 50-29098-01

Date of Incident: 10/19/11 NMED No.: 110541

Investigation Date: 2/8/12

Type of Incident: Equipment Failure

Type of Investigation: Phone

File No.: 3

Licensee: Acuren USA License No.: 42-32443-01

Date of Incident: 6/22/11 NMED No.: 110455
Investigation Date: 1/10/12 Type of Incident: Overexposure
Type of Investigation: Phone

File No.: 4

Licensee: Benefis Hospitals

Date of Incident: 1/5/12

License No.: 25-12710-01

NMED No.: 120054

Investigation Date: 1/17-19/12

Type of Incident: Medical Event
Type of Investigation: Site

File No.: 5

Licensee: Western South Dakota Community Action Agency License No.: General Licensee

Date of Incident: 6/29/11

Investigation Date: 8/9/11

NMED No.: 110377

Type of Incident: Stolen RAM

Type of Investigation: Phone

File No.: 6

Licensee: Halliburton Energy Services License No.: Reciprocity Licensee

Date of Incident: 4/20/10
Investigation Date: 7/27/10

NMED No.: 100204
Type of Incident: Lost RAM
Type of Investigation: Phone

File No.: 7

Licensee: FMC Corporation License No.: 49-04295-01

Date of Incident: 9/3/09 NMED No.: 090883

Investigation Date: 4/27-29/10

Type of Incident: Overexposure
Type of Investigation: Site

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File No.: 8

Licensee: Century Inspection License No.: 42-08456-02

Date of Incident: 6/18/09 NMED No.: 090672

Investigation Date: 6/23/09 – 6/31/09 Type of Incident: Potential Overexposure

Type of Investigation: Site

Type of Investigation: Site

File No.: 9

Licensee: Avera McKennan Hospital License No.: 40-16571-01

Date of Incident: 1/16/12 NMED No.: 120067 Investigation Date: 1/30-2/2/12 Type of Incident: Medical Event

File No.: 10

Licensee: Mid Pacific Testing & Inspection License No.: 53-29044-01

Date of Incident: 7/15/10 NMED No.: 100359 Investigation Date: 12/17/10 Type of Incident: Damage to Equipment

Type of Investigation: Phone

File No.: 11

Licensee: Sanford Medical Center License No.: 40-12378-01

Date of Incident: 6/6/12 NMED No.: 130229
Investigation Date: 4/26/13 Type of Incident: Leaking Source
Type of Investigation: Phone

File No.: 12

Licensee: Schlumberger Technology Group License No.: 42-00090-03

Date of Incident: 9/25/13 NMED No.: 130495
Investigation Date: 9/25/13 Type of Incident: Abandoned RAM
Type of Investigation: Phone

ATTACHMENT

July 2, 2014, Memo from Marc L. Dapas NRC Region IV Response to the Draft Report ADAMS Accession No.: ML14183B686



UNITED STATES NUCLEAR REGULATORY COMMISSION

REGION IV 1600 E. LAMAR BLVD. ARLINGTON, TX 76011-4511

July 2, 2014

MEMORANDUM TO: Duncan White, Branch Chief

Agreement State Programs Branch

Division of Materials Safety and State Agreements
Office of Federal and State Materials and Environmental

Management programs

FROM: Marc L. Dapas, Regional Administrator /RA/

Region IV

SUBJECT: DRAFT REPORT OF THE INTERGRATED MATERIALS

PERFORMANCE EVALUATION PROGRAM REVIEW OF THE

REGION IV RADIOACTIVE MATERIALS PROGRAM

Thank you for the opportunity to review the subject draft report you provided us on June 11, 2014. We believe the draft report provides an accurate assessment of the implementation of the nuclear materials program in Region IV during the subject review period. We appreciated the exchange of information between the team members and regional staff and commend the team on their professionalism and dedication to obtaining accurate information during the course of their review.

Our comments on the draft report are identified in the enclosure. Should you have any questions concerning our comments, please contact Linda Howell, Acting Director, Division of Nuclear Materials Safety.

Enclosure: As stated

CONTACT: Linda L. Howell, DNMS

817-200-1287

COMMENTS ON DRAFT REGION IV INTEGRATED MATERIALS PERFORMANCE EVALUATION PROGRAM REPORT

General:

We suggest that a consistent reference for the Repository and Spent Fuel Safety Branch (RSFSB) be used throughout the report.

Materials Licensing:

The IMPEP team commented on one complex renewal of a broad scope license. No deficiencies in the license conditions were noted. However, the team noted that the license reviewer used NUREG-1556 Vol. 18 for reviewing the renewal submittal and stated that additional volumes in the NUREG-1556 series should also have been used for this complex licensing review. We will further evaluate whether we need to change our current practice of using a single volume in the NUREG-1556 series for review of complex applications coupled with use of additional volumes in the series as deemed necessary by the licensing branch chief, to one where use of multiple volumes is routinely required. The team also raised a question concerning the fee codes assigned to this license. Region IV is reviewing this licensing action to ensure that the correct fee codes are assigned.

Uranium Recovery:

The review team noted that Region IV's staffing level for uranium recovery inspections needed to be enhanced based on workload at the time of the review. The team also noted their discussion with Region IV management about the expected increase in uranium recovery budgeted resources for FY2015 and beyond. At the time of the review, Region IV staffing for uranium recovery inspections was consistent with the FY2014 budgeted resources. As the team noted, work load in uranium recovery inspections increased as we entered FY2014 with new uranium recovery facilities coming into production. Region IV is currently taking action to increase staffing in this area with an additional FTE, consistent with the FY2015 budgeted resources.